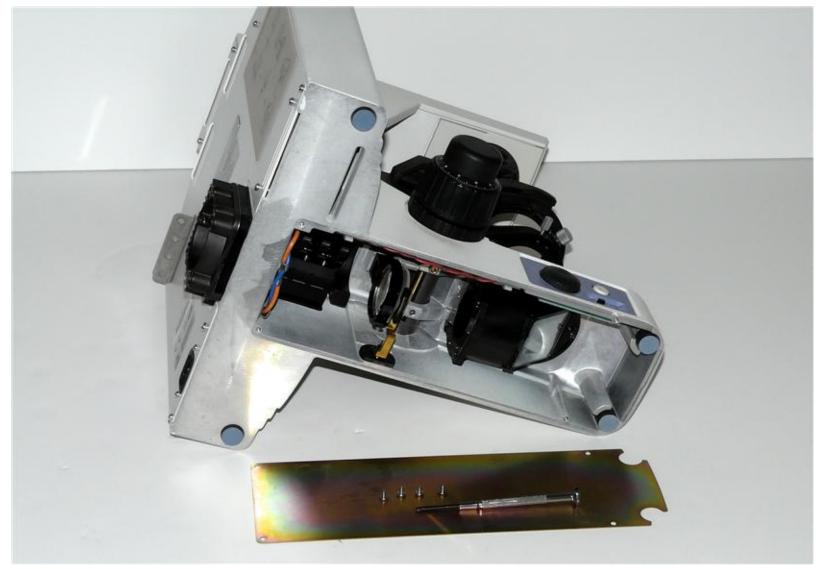
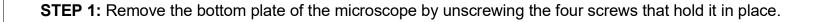


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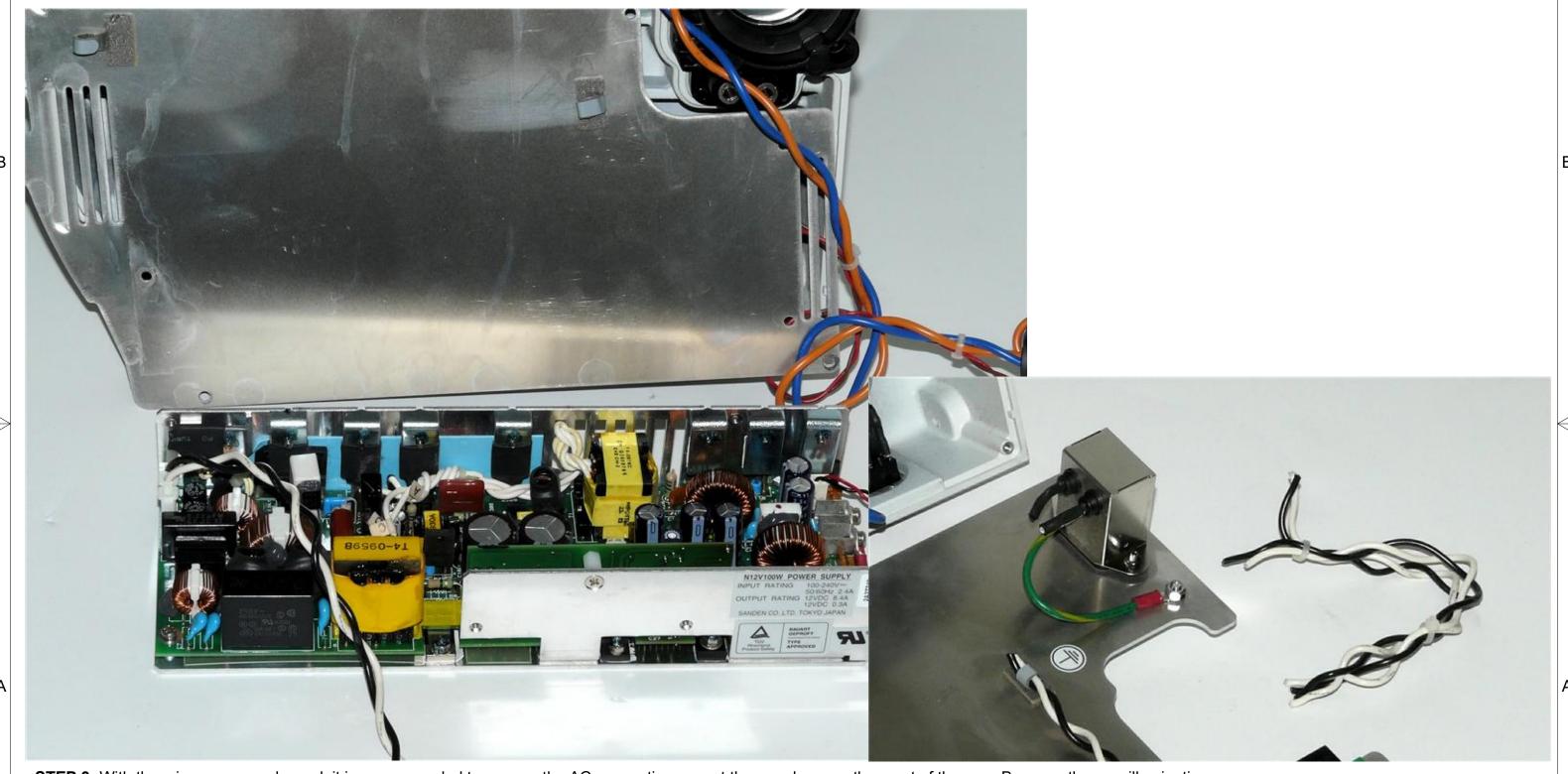


STEP 2: Remove the old illuminator, and then remove the back plate of the microscope by unscrewing the screws that hold it in place.

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#### Nanodyne Replacement Illuminator for Nikon E600 Installation Instructions



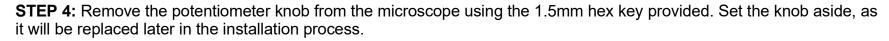
**STEP 3:** With the microscope unplugged, it is recommended to remove the AC connections or cut them and secure them out of the way. Because the new illumination system runs on its own DC power source, the AC port is now obsolete. This is a safety measure so that if the microscope is mistakenly plugged in while being maintained, there is minimized risk of electric shock. In addition, the rubber AC input safety cover should be inserted into the AC receptacle to minimize the risk of the microscope being plugged into an outlet in the first place. Because the microscope will no longer need its internal circuitry, this may optionally be removed as well.

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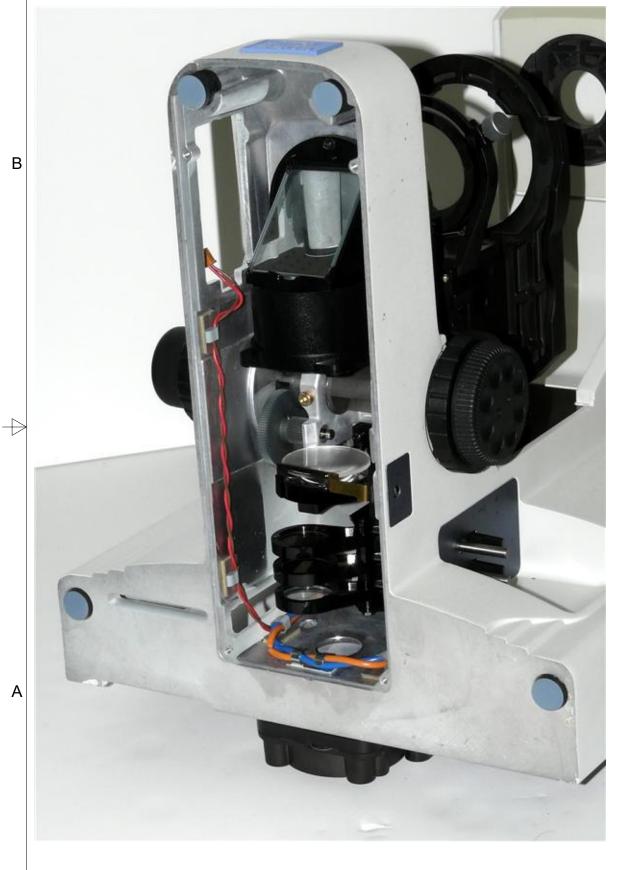






**STEP 5:** Remove the plastic potentiometer plate as shown in the picture above by pushing from the inside of the microscope. If needed, a flat head screwdriver or similar tool can be used to assist in prying the plate free.

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**STEP 6:** Disconnect the wires that go to the circuit board on the back of the plate. Cut them and remove them from the microscope.

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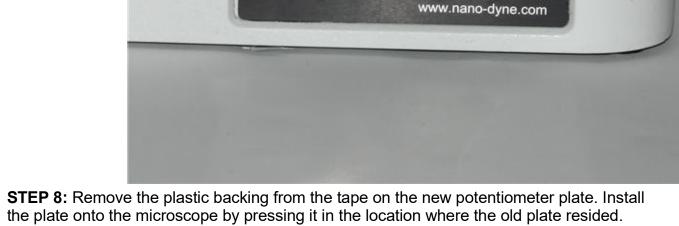
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STEP 7: Remove any glue residue left from the plate from the microscope body, in order to ensure a proper bond for the new replacement plate.



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Nanodyne Measurement Systems, Inc.

LED Microscope Illuminators



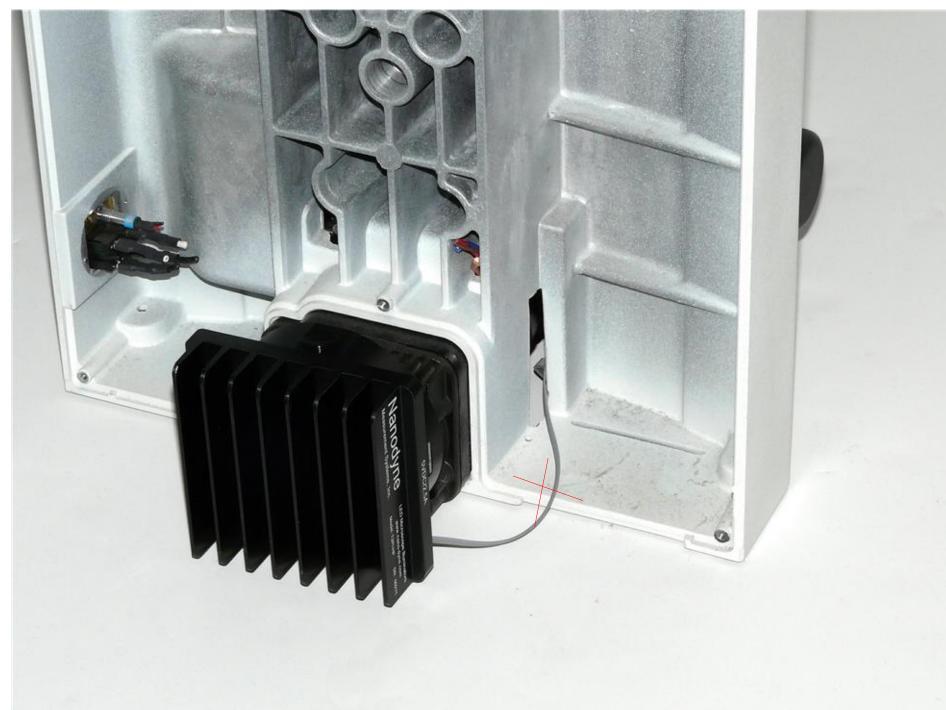
**STEP 9:** Replace the potentiometer knob onto the new potentiometer shaft, and tighten it in place with the 1.5mm hex key provided.

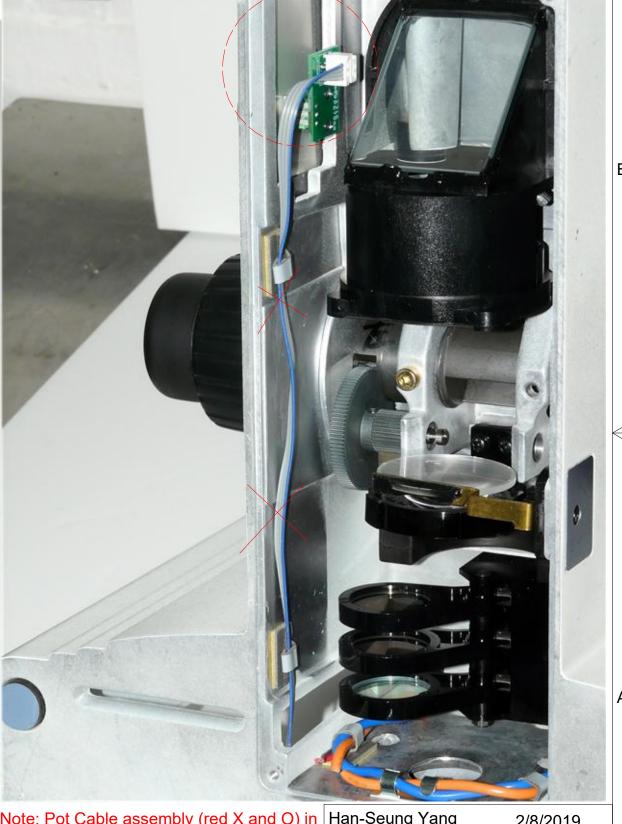
For better appearance when installing the pot knob, back off the set screw so it fits on the round part of the shaft, rather than the flat, to allow it to fit closer to the plate.



**STEP 10:** Install the new illuminator onto the back of the microscope. Secure it by tightening the set screw with the 2mm hex key provided.

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**STEP 11:** Route the cable to the new illuminator into the microscope as shown. Connect the socket at the end of the cable to the new illuminator as shown in page 9, noting that the connector will only seat one way. Route the cable through the existing wire ties to keep the cable out of the way of moving components.

Note: Pot Cable assembly (red X and O) in Han-Seung Yang above images is out dated. We are now using PN 10843 Pot Cable Assembly.

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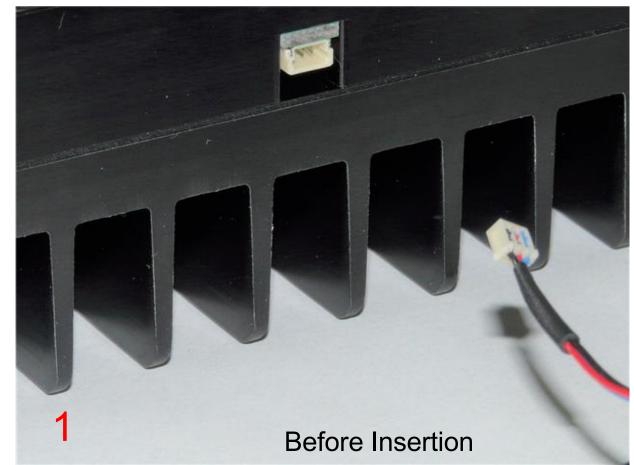
Connect the plug at the end of the Pot Cable Assembly to the mating socket of the illuminator, as shown in the pictures on this page. NOTE THAT THE PLUG IS KEYED TO ONLY GO INTO THE SOCKET ONE WAY, AS SHOWN.

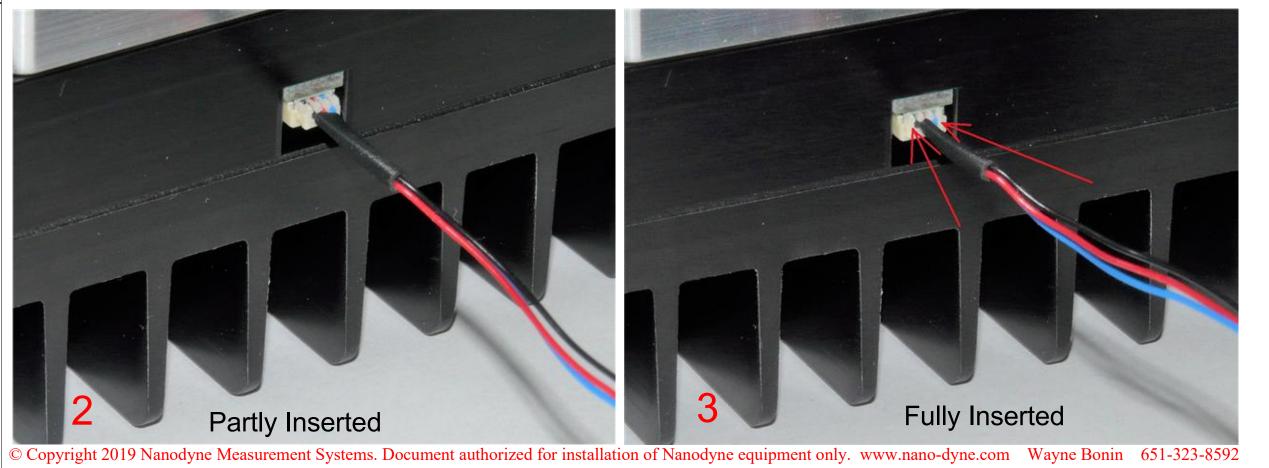
Partially insert the plug into the mating socket of the illuminator by holding the wire next to the plug with your finger (photo 2).

Use your fingernails, if you have them, or tools like a tiny screwdriver or tweezers pushing on the side of the plug to fully insert it (photo 3).

The socket cannot be fully engaged by pushing on the wires, as the wires would just collapse.

To disconnect it if needed, pull the wire straight out by firmly gripping the black heat shrink tubing.





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**STEP 13:** Replace the back cover onto the microscope, noting that the cable from the illuminator can be run in two different ways: the first by filing a small groove in the rear plate and running the cable through, as shown in the picture above, or by routing it through the bottom opening indicated by the arrow above. Once the cable has been routed into the microscope, secure the remaining cable to the illuminator using the VHB tape provided.

Note: Pot Cable assembly (red X) in above images is out dated. We are now using PN 10843 Pot Cable Assembly.

Cable can also be inserted through here without filing the back cover.









**STEP 14:** Replace the bottom cover onto the microscope. If not done previously, insert the PN 10736 rubber plug into the AC power receptacle on the back of the microscope to deter application of obsolete and potentially dangerous voltage to the microscope. Once plugged in, the illuminator is now ready for use.

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