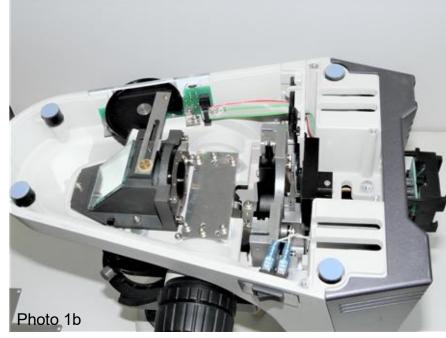


Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 1. Remove Covers and OEM Illuminator.

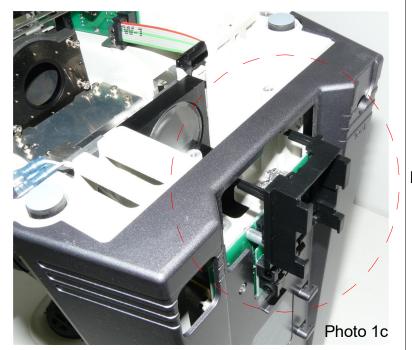
Be sure AC power is disconnected before starting.



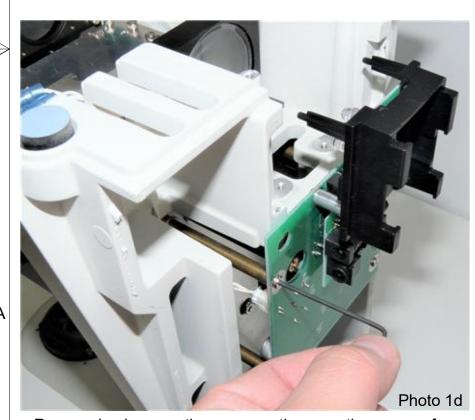
Bottom of microscope before bottom cover removed.



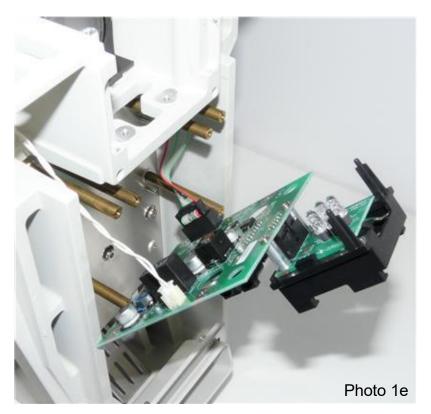
Bottom of microscope after bottom cover removed.



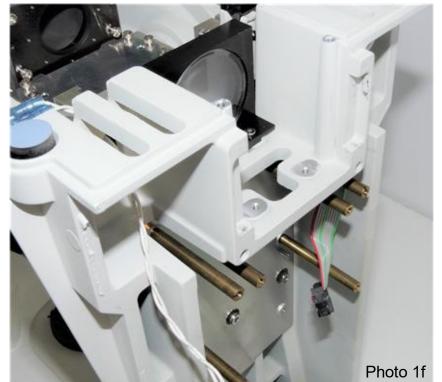
Original Nikon LED illuminator (red circle).



Remove back cover, then remove the mounting screws for OEM illuminator assembly.



Disconnect the cables to remove the OEM illuminator circuit board. If you don't care about keeping the OEM illuminator functional, you can just cut the cables.

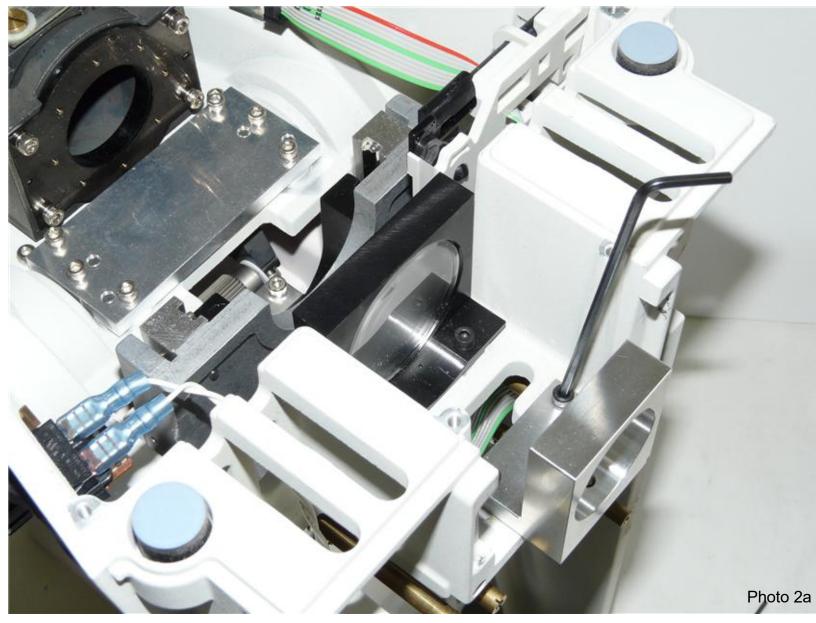


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# Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 2. Attach Nanodyne Adapter.



Attach the Nanodyne adapter to the microscope using the two M3 screws provided. Tighten the screws securely.

The screws are extra long to ensure the threads in the microscope will not strip out.



For any screws that are difficult to reach with your fingers, Photo 2b shows a trick to make it easier.

Attach a small powerful magnet to the hex key near the tip to keep the screw attached magnetically.

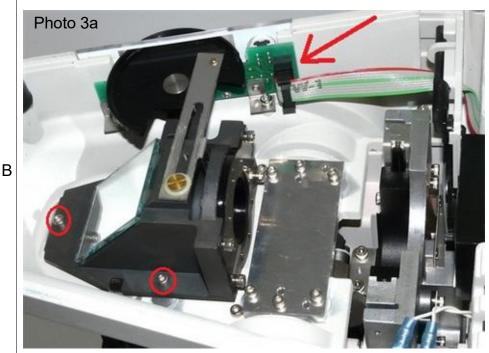
This will be especially usefull for step 3 on the next page at photo 3a.

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# Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 3. Remove OEM intensity Control PCB.



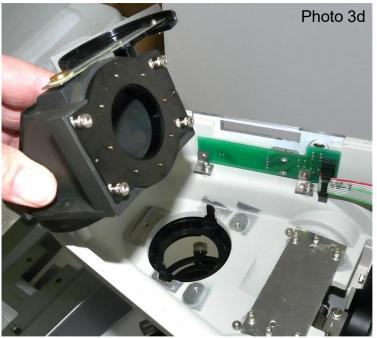
Access to remove OEM intensity control pcb (red arrow) is blocked by diaphragm wheel and mirror assembly. Remove the 3 screws holding the mirror assembly (2 circled, 1 hidden).



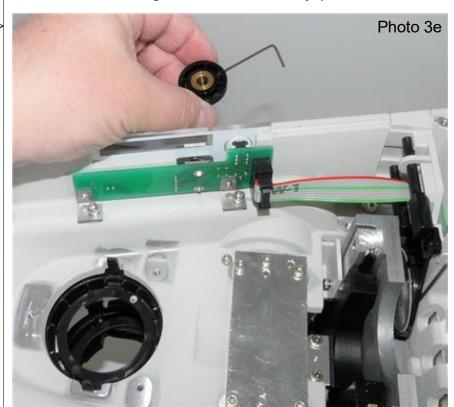
Remove the screw holding the diaphragm wheel.



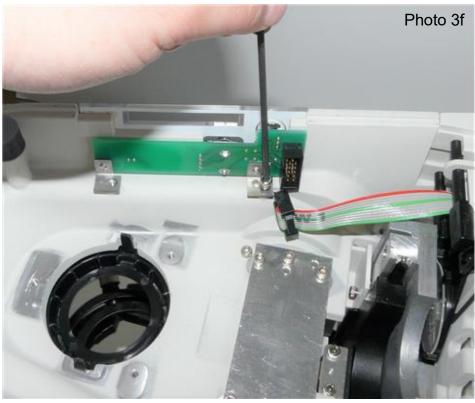
Slide the diaphragm control wheel away from the slot in the side of the microscope.



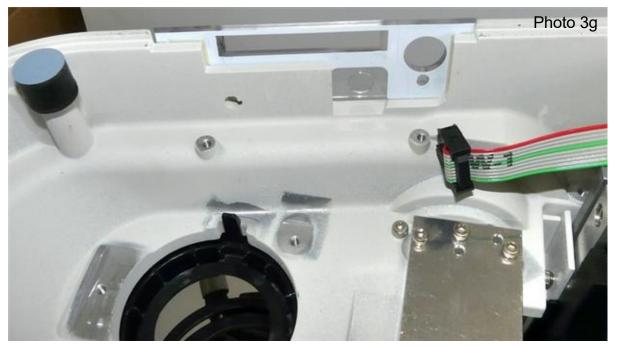
Remove the diaphragm/mirror assembly to access the intensity control PCB.



Remove the knob from the intensity adjust pot.



Unplug the cable from the intensity adjust PCB and remove the 2 screws holding it in place.



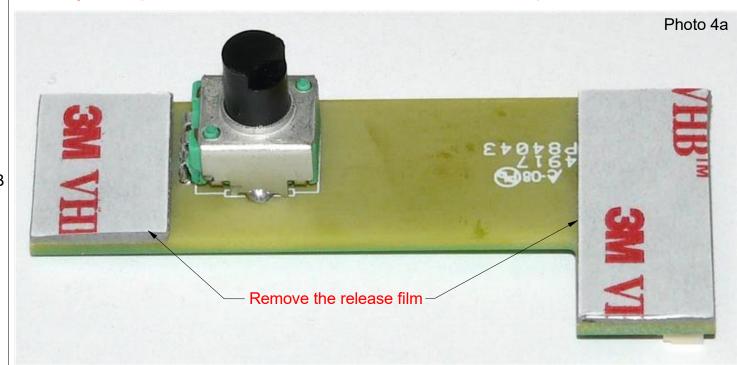
Original intensity control pot PCB removed.

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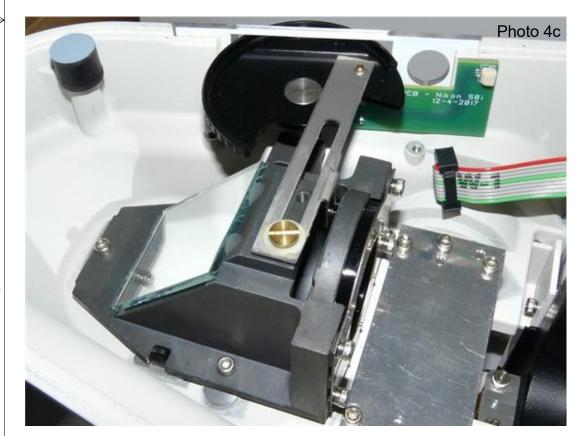
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### Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 4. Install Nanodyne Intensity Control PCB.



Remove the release film from the tape on the Nanodyne pot PCB.



Replace the mirror/diaphragm assembly.

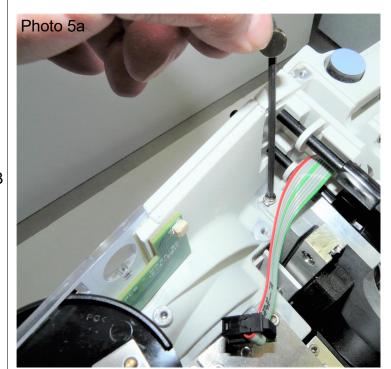


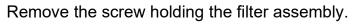
Press the tape surface against the inside of the microscope to secure the Nanodyne pot PCB. Be sure the shaft of the pot is centered in the hole in the microscope so is does not rub. Place the original knob on the new pot.

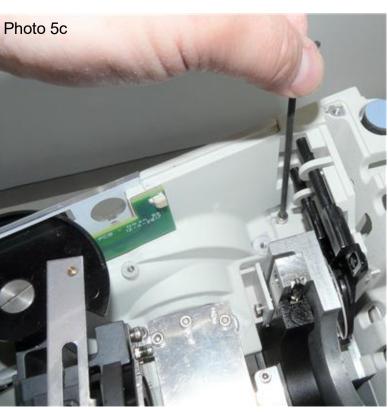
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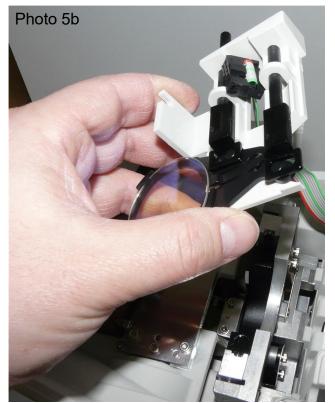
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Replace the filter assembly.



Pull the original pot cable out through the filter assembly.

NOTE - If you are not saving the original illuminator parts you can skip the operations shown in Photos 5a-5c.

Just cut the cable in half and pull it out.



Reinstall the back cover and attach Nanodyne illuminator.

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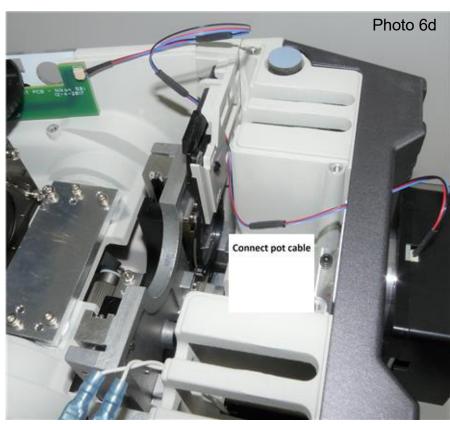
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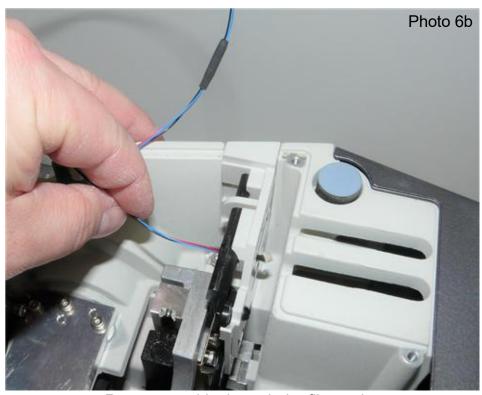
# Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 6. Install Nanodyne Pot Cable.



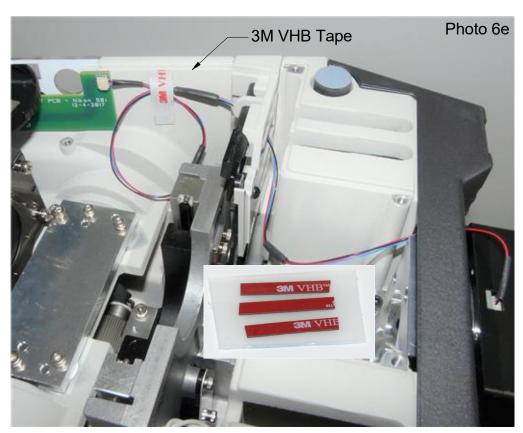
Insert the connector at the end of the pot cable to the connector on the pot PCB as shown. See next page for details.



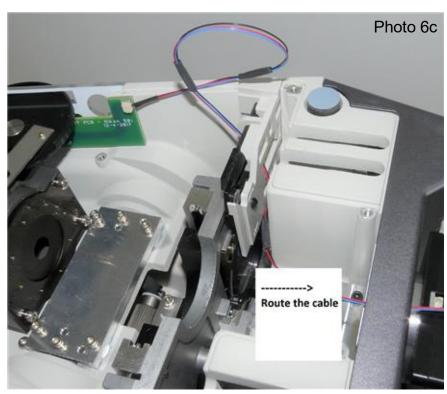
Connect pot cable to the Nanodyne illuminator.



Route pot cable through the filter unit.



Complete pot cable routing and attachment to pot PCB.



Route the Nanodyne pot cable out through the back cover of the microscope.

Plug the connector at the end of the pot cable to the connector on the pot PCB as shown in photo 6a. Route the pot cable between the Adapter Plate and microscope back cover as shown in photo 6c and plug it to the Nanodyne illuminator.

Route the pot cable as shown in photo 6e. Note that the connector is keyed with a narrow slot at the top and wider slot at the bottom (as oriented in the photo in next page). Fold a loop in the cable as required, to take up any extra length, and secure it to the microscope frame with the 3M VHB tape provided.

Detailed pot cable insertion procedure will be shown in next page (sheet 8).

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#### Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 7. Connect the Pot Cable to the Illuminator.

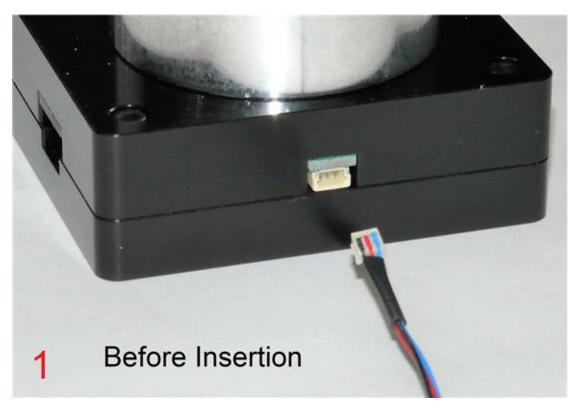
Connect the plug at the end of the Pot Cable Assembly to the mating socket of the illuminator, as shown in the pictures on this page. NOTE THAT THE PLUG IS KEYED TO ONLY GO INTO THE SOCKET ONE WAY, AS SHOWN.

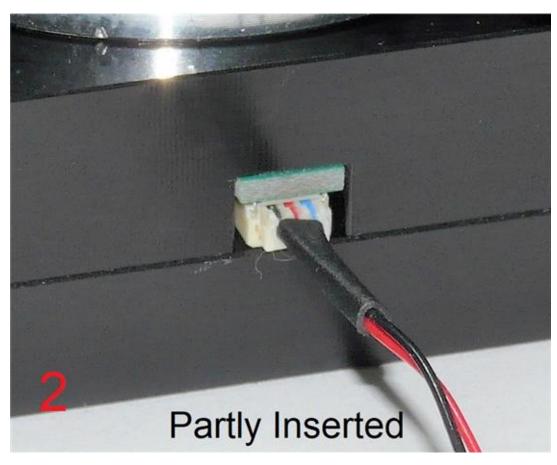
Partially insert the plug into the mating socket of the illuminator by holding the wire next to the plug with your finger (photo 2).

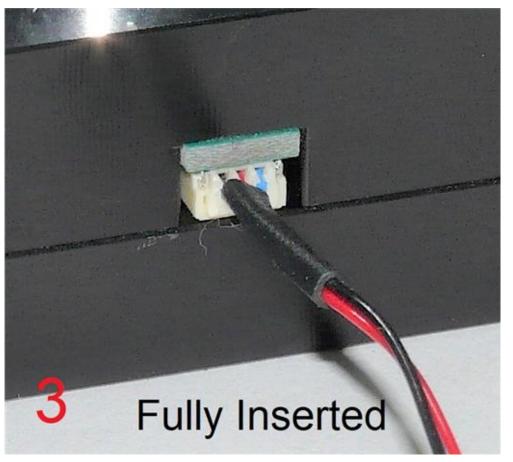
Use your fingernails, if you have them, or tools like a tiny screwdriver or tweezers pushing on the side of the plug to fully insert it (photo 3).

The socket cannot be fully engaged by pushing on the wires, as the wires would just collapse.

To disconnect it if needed, pull the wire straight out by firmly gripping the black heat shrink tubing.







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# Nanodyne Replacement Illuminator for Nikon 55i Microscope Installation Instructions - Step 8. Final Details.



Screw the bottom cover back in place.

Reinstall the bottom cover of the microscope as shown in photo 8a, and plug in the power supply. The Illuminator is now ready to operate.



Plug in power supply and the installation is complete.

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