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Additional Items Included But Not Shown:

PN 10490 Hex Key 5/64 Short Arm (for set screw in aluminum adapter - to adjust focus) PN 10457 Hex Key 2.5mm Short Arm L PN 10460 Hex Key 4mm Short Arm L



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SHEET 1

Tape to secure wires.

cable into the power supply into a suitable USB port on a other device.



PN 10733 Power Supply - XP Power 5V 1A and PN 10734 Cable Assy 1.35mm ID x 3.5mm OD RA plug to USB A, 6 foot.

PN 10736 Rubber plug to block unused AC power receptacle. Han-Seung Yang 1/23/2023 PN 12300 Leica MDG33 Microscope Illuminator System REV 1 Installation Instruction

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Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 1. Remove Bottom Cover.

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The photos 1a through 1d show the microscope base this illuminator system was designed for.



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photo 1e

(1) Flip the microscope base upside down.



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(2) Loosen the screws using a hex wrench provided.

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photo 1g

(3) Remove the bottom cover.

Han-Seung Yang 1/23/2023 PN 12300 Leica MDG33 Microscope Illuminator System REV 1 Installation Instruction SHEET 2 OF 8

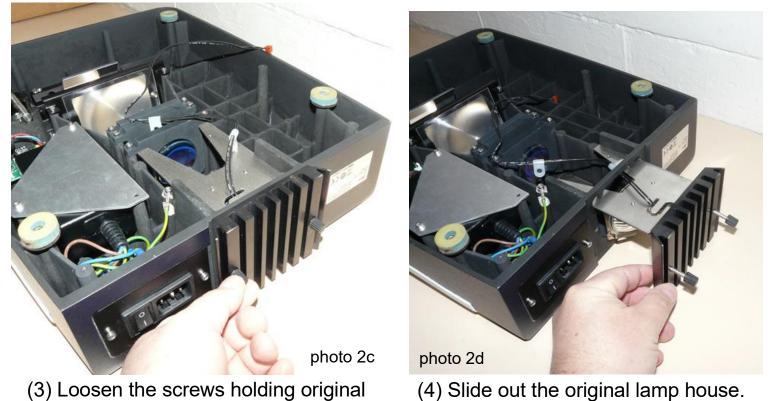
Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 2. Remove Old Lamp Holder Assembly and Potentiometer.



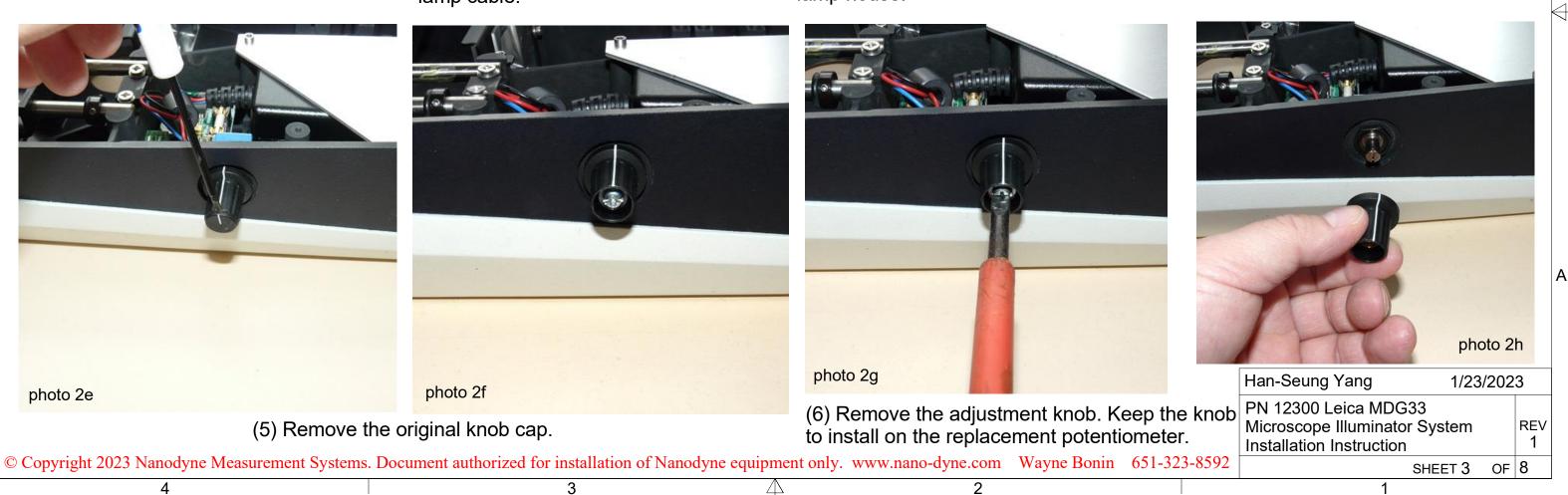
(1) Disconnect the original lamp.



(2) Remove the screws holding original lamp cable.



(3) Loosen the screws holding original lamp house.



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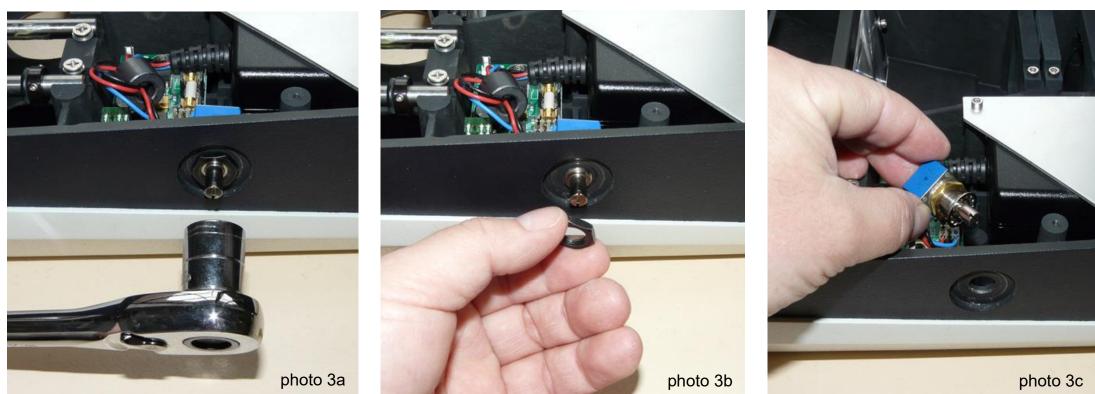
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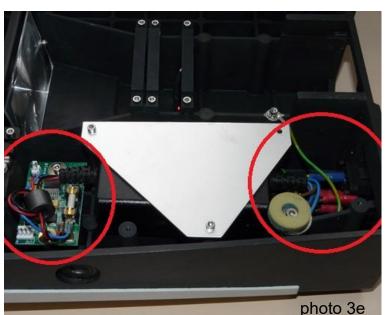
Α

Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 3. Remove Old Potentiometer (continued) and Install a New Pot.



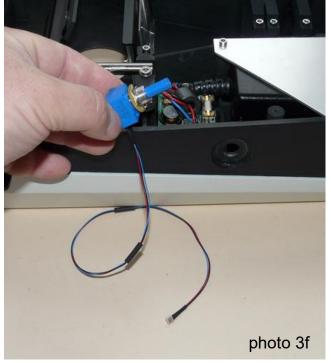
(1) Unscrew and remove the OEM nut. Keep the nut for later installation.



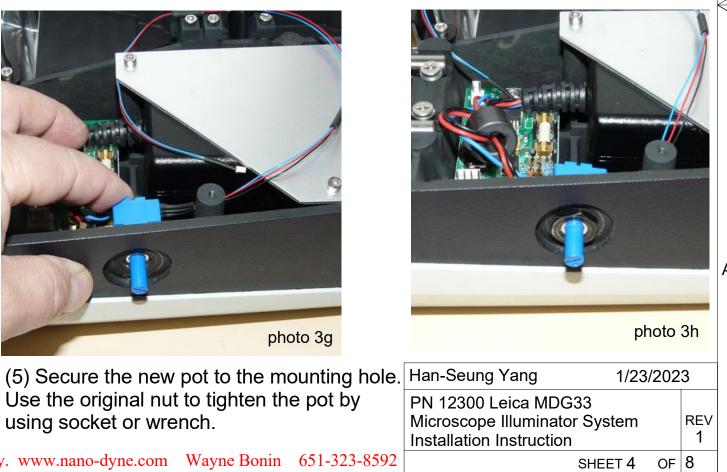


(3) Cut and remove the wire from "now-obsolete" original power supply assembly and circuit board (optional).

* Removing the transformer allows the wiring to be removed intact without cutting anything.



(4) Nanodyne new pot cable assembly.



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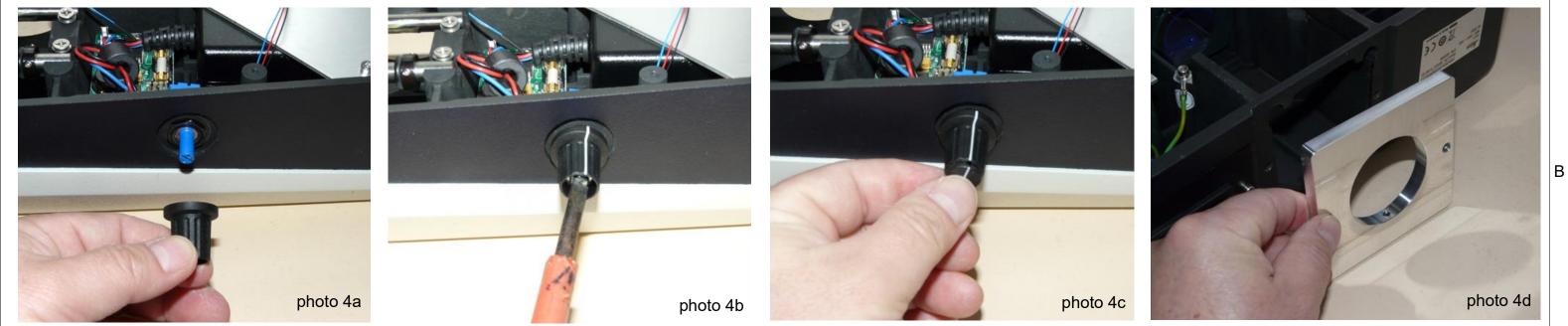
photo 3d

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Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 4. Install a New Potentiometer and Mount Nanodyne illuminator.



(1) Put the original knob back in place and tighten the screw.

(2) Re-install the knob cap back in place.

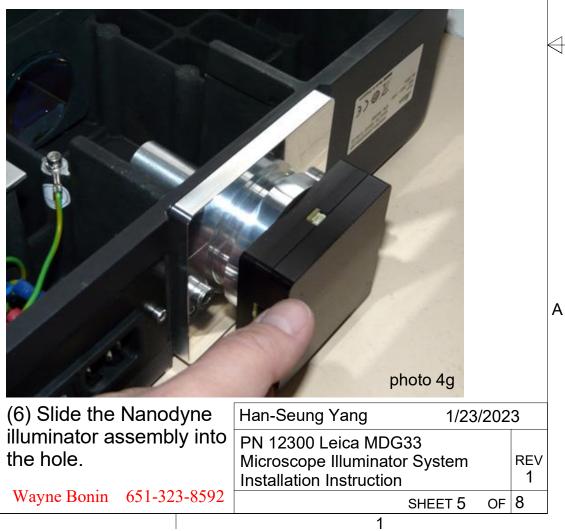


(4) Tighten the two M5 screws provided.

photo 4f

(5) Prepare to attach the Nanodyne illuminator assembly to the adapter.

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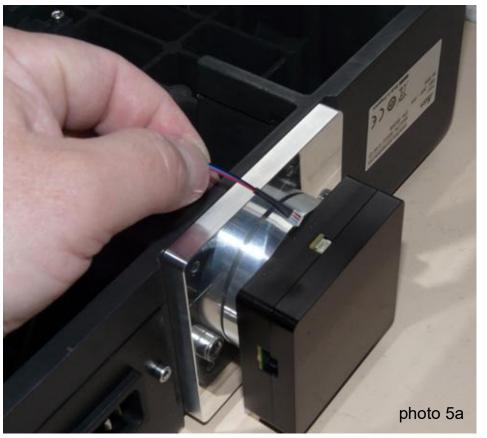


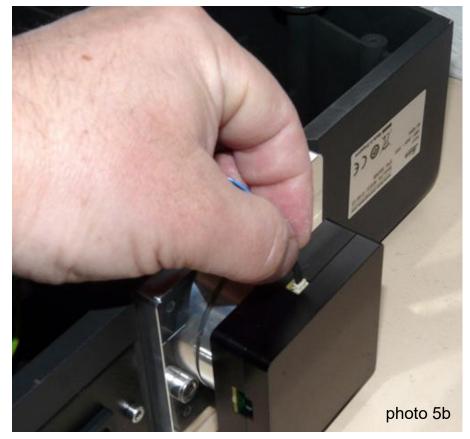
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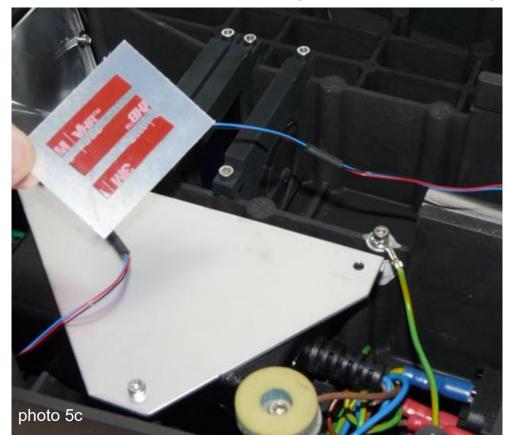
(3) Attach the aluminum adapter plate.

Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 5. Secure Cables and Remove Unwanted Parts (Blue Filter or Diffuser).





(1) Connect pot cable to the Nanodyne illuminator. Note that pot connector only goes one way. If it does not fit, turn 180 degree and insert it again until you hear click sound. Detailed instruction is shown in next page.





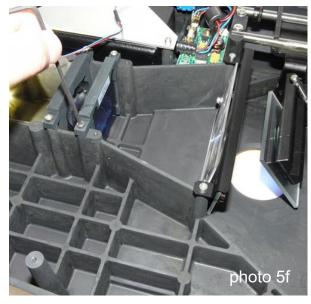
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(3) Remove two screws.



(4) Remove diffuser (optional).



(5) Remove two screws.



(optional).

* Removing unwanted parts (diffuser or blue filter) is optional. It depends on your specific needs.

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(2) Route and secure the cables using the 3M VHB tape provided as shown above.

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Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Pot Cable Connection Details

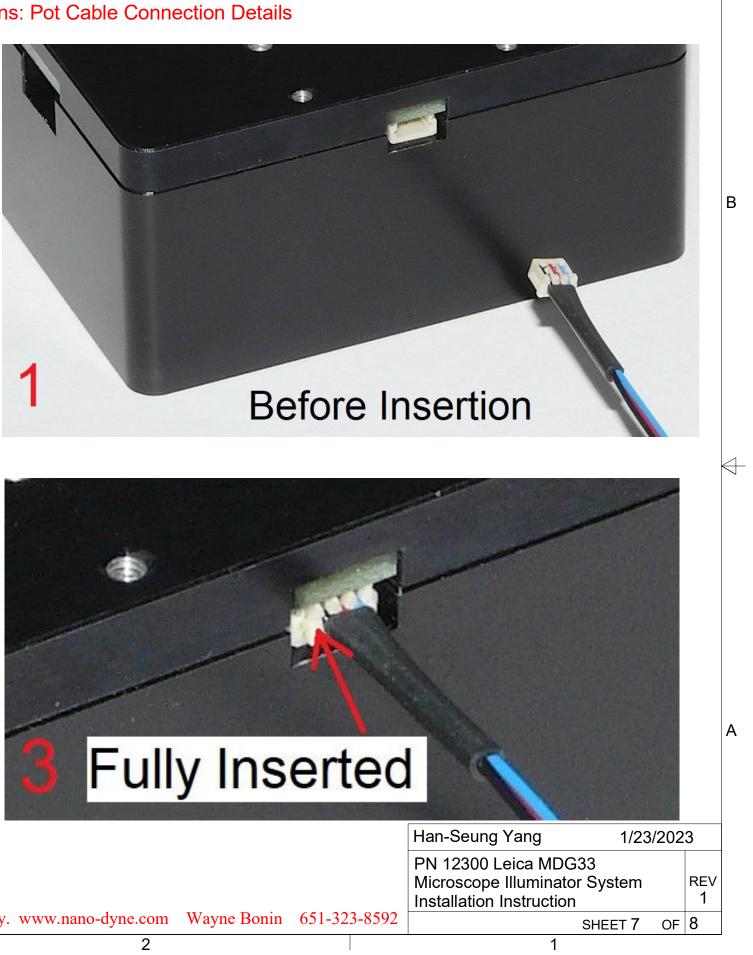
Connect the plug at the end of the Pot Cable Assembly to the mating socket of the illuminator, as shown in the pictures on this page. NOTE THAT THE PLUG IS KEYED TO ONLY GO INTO THE SOCKET ONE WAY. AS SHOWN.

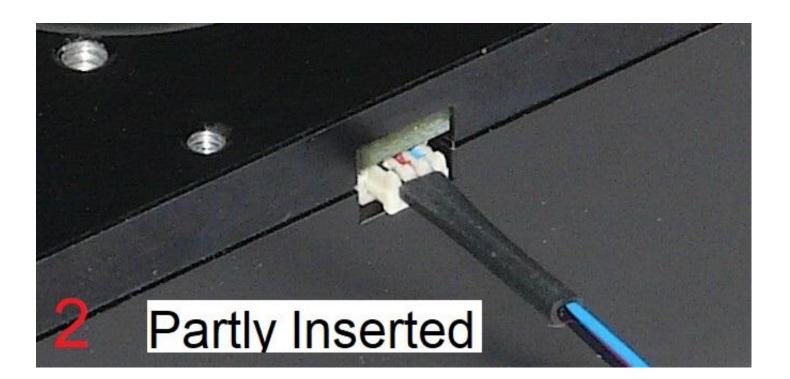
Partially insert the plug into the mating socket of the illuminator by holding the wire next to the plug with your finger (photo 2).

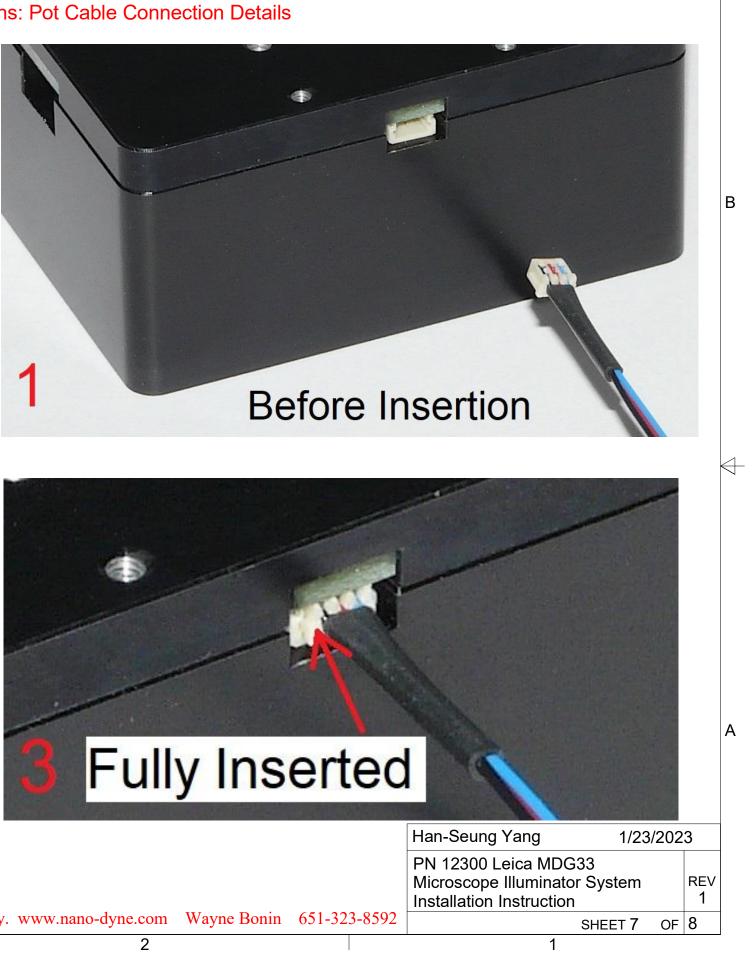
Use your fingernails, if you have them, or tools like a tiny screwdriver or tweezers pushing on the side of the plug to fully insert it (photo 3).

The socket cannot be fully engaged by pushing on the wires, as the wires would just collapse.

To disconnect it if needed, pull the wire straight out by firmly gripping the black heat shrink tubing.



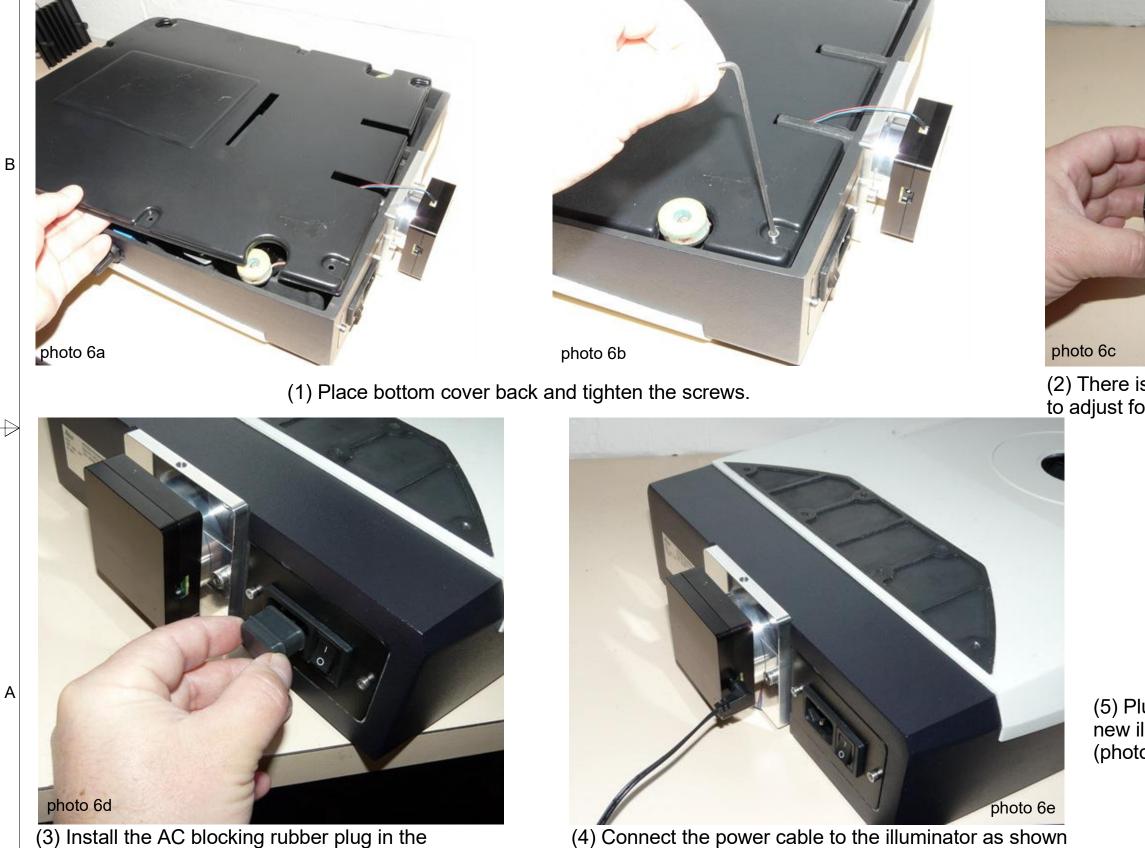




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Nanodyne Replacement Illuminator for Leica MDG33 Microscope Base Installation Instructions: Step 6. Connect the Power Supply.



(3) Install the AC blocking rubber plug in the obsolete AC power receptacle.

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(2) There is a room for sliding in and out the illuminator to adjust focus if needed, then tighten the set screw.

(5) Plug in the power supply and the new illuminator is ready to operate.(photo not shown)

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PN 12300 Leica MDG33			
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